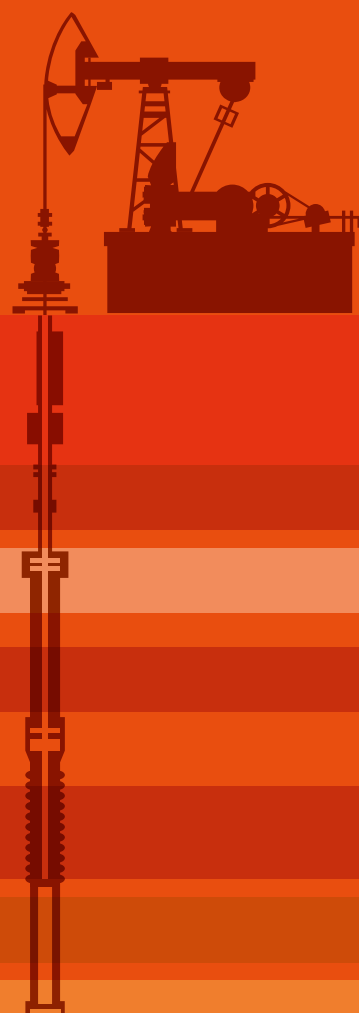




INTERPIPE

EXPERT PIPE SOLUTIONS FOR OIL AND GAS INDUSTRY

CASING, TUBING AND LINE PIPES



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INTERPIPE AT A GLANCE

Interpipe has a vertically – integrated business structure

Interpipe is a global steel pipe producer – one of the top ten largest manufacturers of seamless pipes in the world. In 2013 the company sold over 1 million tons of steel pipes.

The company’s products are supplied to 80 countries all over the world through a chain of commercial offices located in Ukraine, Russia, Kazakhstan, Europe, the USA and the Middle East.

Interpipe structure includes production facilities located in Dnepropetrovsk region, one of the major industrial centers of Ukraine. The company continues to invest heavily in the development and modernization of its mills.

Interpipe has a vertically integrated business structure which includes 5 high efficient mills. Such structure allows controlling product quality at every stage: from manufacturing of raw materials to delivery of final products to customers.

Interpipe Vtormet
Dnepropetrovsk, Ukraine




SCRAP PROCESSING

Interpipe Steel
Dnepropetrovsk, Ukraine




STEEL PRODUCTION

Interpipe NTRP Dnepropetrovsk, Ukraine **Interpipe Niko Tube** Nikopol, Ukraine **Interpipe NMPP** Novomoskovsk, Ukraine






SEAMLESS STEEL PIPES AND RAILWAY WHEEL PRODUCTION

Selling to customers globally – key markets

 North American Interpipe	 Interpipe Middle East	 Interpipe Kazakhstan
 Interpipe Europe SA	 Interpipe M	 Interpipe Ukraine



QUALITY-FOCUSED OPERATIONS

Interpipe considers quality control as a key part of the activities to manufacture products, exceeding customer needs. Quality control is implemented at all stages of production process - starting from continuous casting at the in-house mini mill and up to nondestructive testing of pipe body and pipe ends and shipping to customers.

Our commitment to quality is confirmed by:

- Pipe products certification in compliance with major international standards API 5CT, API 5L, EN (DIN), ASTM, JIS, GOST and customer specifications
- Quality management system as per ISO 9001 and API Q1
- Implementation of a continuous improvement system at the Company mills
- Effectively operating customer reclamation system



ONGOING INVESTMENTS PROGRAM

In our business, investments play a crucial role in making decisions on the Company's future. Interpipe regularly invests in development of its production capacities, improvement of the output quality, and expansion of its product range. Currently we are carrying out a major investment program that will reinforce the Company's vertical integration, boost our capacity in production of high quality products, and enhance our operating efficiency in pipe and wheel production.

CASING

API 5CT- 2011 TECHNICAL SPECIFICATIONS FOR CASING

Sizes, masses, wall thickness, grade and applicable end-finish

Size designation	Outside diameter		Weight per length unit				Wall thickness		Inside diameter		Drift diameter		Steel grade	Type of end-finish		
			T&C		PE									SC	LC	BC
	in	mm	Lb/ft	Kg/m	Lb/ft	Kg/m	in	mm	in	mm	in	mm				
4 ½	4.500	114.30	9.50	14.14	9.41	14.00	0.205	5.21	4.090	103.89	3.965	100.71	H40; J55; K55		-	-
			10.50	15.63	10.24	15.24	0.224	5.69	4.052	102.92	3.927	99.75	J55; K55		-	-
			11.60	17.26	11.36	16.91	0.250	6.35	4.000	101.60	3.875	98.43	J55; K55; L80; N80; P110			-*
			13.50	20.09	13.05	19.42	0.290	7.37	3.920	99.57	3.795	96.39	L80; N80; P110	-		
			15.10	22.47	15.00	22.32	0.337	8.56	3.826	97.18	3.701	94.01	P110	-		-
5 ½	5.500	139.70	14.00	20.83	13.71	20.40	0.244	6.20	5.012	127.30	4.887	124.13	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125		-	-
			15.50	23.07	15.36	22.86	0.275	6.99	4.950	125.73	4.825	122.56	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125			
			17.00	25.30	16.89	25.14	0.304	7.72	4.892	124.26	4.767	121.08	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125			
			20.00	29.76	19.83	29.51	0.361	9.17	4.778	121.36	4.653	118.19	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
			23.00	34.23	22.56	33.57	0.415	10.54	4.670	118.62	4.545	115.44	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
6 ¾	6.625	168.30	20.00	29.76	19.51	29.03	0.288	7.32	6.049	153.64	5.924	150.47	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125			
			24.00	35.72	23.60	35.12	0.352	8.94	5.921	150.39	5.796	147.22	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125			
			28.00	41.67	27.67	41.18	0.417	10.59	5.791	147.09	5.666	143.92	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
			32.00	47.62	31.23	46.48	0.475	12.07	5.675	144.15	5.550	140.97	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
7	7.000	177.80	17.00	25.30	16.72	24.88	0.231	5.87	6.538	166.07	6.413	162.89	H40	-*	-	-
			20.00	29.76	19.56	29.11	0.272	6.91	6.456	163.98	6.331	160.81	H40, J55, K55		-	-
			23.00	34.23	22.65	33.71	0.317	8.05	6.366	161.70	6.241	158.52	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125			
			26.00	38.69	25.69	38.23	0.362	9.19	6.276	159.41	6.151	156.24	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125			
			29.00	43.16	28.75	42.78	0.408	10.36	6.184	157.07	6.059	153.90	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
			32.00	47.62	31.70	47.17	0.453	11.51	6.094	154.79	5.969	151.61	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
			35.00	52.09	34.61	51.51	0.498	12.65	6.004	152.50	5.879	149.33	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
			38.00	56.55	37.29	55.49	0.540	13.72	5.920	150.37	5.795	147.19	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
7 ¾	7.625	193.70	24.00	35.72	23.49	34.96	0.300	7.62	7.025	178.44	6.900	175.26	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125		-	-
			26.40	39.29	25.59	38.08	0.328	8.33	6.969	177.01	6.844	173.84	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125			
			29.70	44.20	29.06	43.25	0.375	9.53	6.875	174.63	6.750	171.45	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
			33.70	50.15	33.07	49.21	0.430	10.92	6.765	171.83	6.640	168.66	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		
			39.00	58.04	38.08	56.67	0.500	12.70	6.625	168.28	6.500	165.10	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-		

Size designation	Outside diameter		Weight per length unit				Wall thickness		Inside diameter		Drift diameter		Steel grade	Type of end-finish		
			T&C		PE									SC	LC	BC
	in	mm	Lb/ft	Kg/m	Lb/ft	Kg/m	in	mm	in	mm	in	mm				
7 %	7.625	193.70	42.80	63.69	42.43	63.14	0.562	14.27	6.501	165.13	6.376	161.95	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			45.30	67.41	44.71	66.54	0.595	15.11	6.435	163.45	6.310	160.27	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			47.10	70.09	46.77	69.60	0.625	15.88	6.375	161.93	6.250	158.75	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
8 %	8.625	219.10	24.00	35.72	23.60	35.12	0.264	6.71	8.097	205.66	7.972	202.49	J55; K55	-	-	-
			28.00	41.67	27.04	40.24	0.304	7.72	8.017	203.63	7.892	200.46	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			32.00	47.62	31.13	46.33	0.352	8.94	7.921	201.19	7.796	198.02	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			36.00	53.57	35.17	52.34	0.400	10.16	7.825	198.76	7.700	195.58	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			40.00	59.53	39.33	58.53	0.450	11.43	7.725	196.22	7.600	193.04	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			44.00	65.48	43.43	64.63	0.500	12.70	7.625	193.68	7.500	190.50	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			49.00	72.92	48.04	71.49	0.557	14.15	7.511	190.78	7.386	187.60	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
9 %	9.625	244.50	32.30	48.07	31.06	46.22	0.312	7.92	9.001	228.63	8.845	224.66	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			36.00	53.57	34.89	51.92	0.352	8.94	8.921	226.59	8.765	222.63	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			40.00	59.53	38.97	57.99	0.395	10.03	8.835	224.41	8.679	220.45	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			43.50	64.74	42.73	63.59	0.435	11.05	8.755	222.38	8.599	218.41	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			47.00	69.94	46.18	68.72	0.472	11.99	8.681	220.50	8.525	216.54	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			53.50	79.62	52.90	78.72	0.545	13.84	8.535	216.79	8.379	212.83	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			58.40	86.91	57.44	85.48	0.595	15.11	8.435	214.25	8.279	210.29	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
10 %	10.750	273.00	32.75	48.74	31.23	46.48	0.279	7.09	10.192	258.88	10.036	254.91	H40	-	-	-
			40.50	60.27	38.91	57.90	0.350	8.89	10.050	255.27	9.894	251.31	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			45.50	67.71	44.26	65.87	0.400	10.16	9.950	252.73	9.794	248.77	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			51.00	75.90	49.55	73.74	0.450	11.43	9.850	250.19	9.694	246.23	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			55.50	82.59	54.26	80.75	0.495	12.57	9.760	247.90	9.604	243.94	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			60.70	90.33	59.45	88.47	0.545	13.84	9.660	245.4	9.504	241.40	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			65.70	97.77	64.59	96.12	0.595	15.11	9.560	242.8	9.404	238.86	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
11 %	11.750	298.40	42.00	62.50	40.64	60.48	0.333	8.46	11.084	281.53	10.928	277.57	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-*	-	-
			47.00	69.94	45.60	67.86	0.375	9.53	11.000	279.40	10.844	275.44	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-*	-	-
			54.00	80.36	52.62	78.31	0.435	11.05	10.880	276.35	10.724	272.39	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-*	-	-
			60.00	89.29	58.87	87.61	0.489	12.42	10.772	273.61	10.616	269.65	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-*	-	-
			65.00	96.73	64.03	95.29	0.534	13.56	10.682	271.32	10.526	267.36	N80 (type 1)	-*	-	-
			71.00	105.66	69.48	103.40	0.582	14.78	10.586	268.88	10.430	264.92	N80 (type 1)	-*	-	-
13 %	13.375	339.70	48.00	71.43	46.02	68.49	0.330	8.38	12.715	322.96	12.559	319.00	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			54.50	81.10	52.79	78.56	0.380	9.65	12.615	320.42	12.459	316.46	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			61.00	90.78	59.50	88.55	0.430	10.92	12.515	317.88	12.359	313.92	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			68.00	101.19	66.17	98.47	0.480	12.19	12.415	315.34	12.259	311.38	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-
			107.15	70.67	105.17	0.514	13.06	12.347	313.61	12.191	309.65	H40; J55; K55; N80(1); N80(Q); R95; M65; L80(1); C90; T95; C110; P110; Q125	-	-	-	

* Measuring tools' purchase is required- the order must be agreed upon with the mill

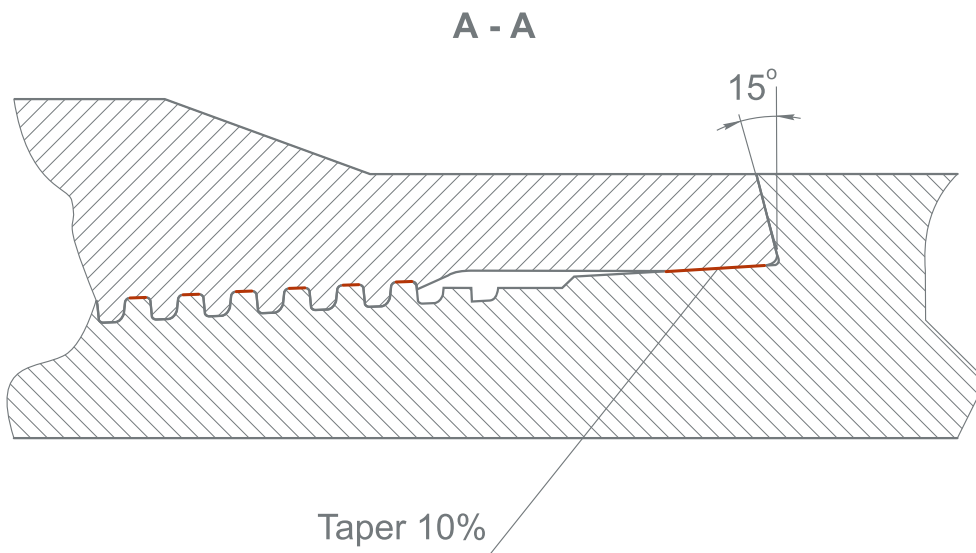
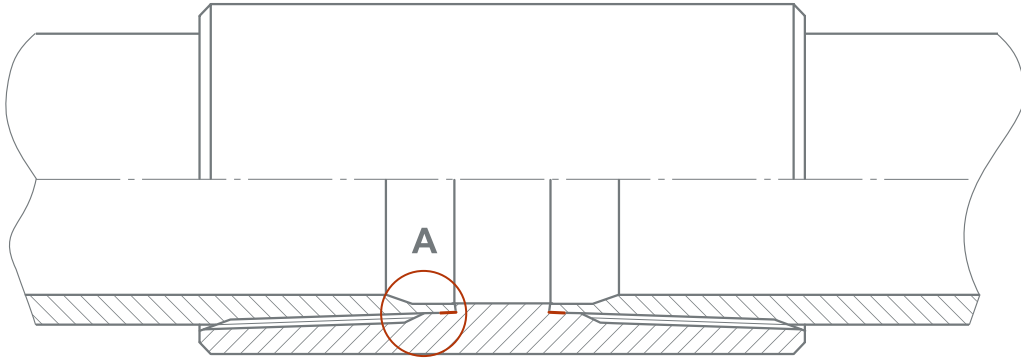
API 5CT-2011 TECHNICAL SPECIFICATIONS FOR ERW CASING

Sizes, masses, wall thickness, grade and applicable end-finish

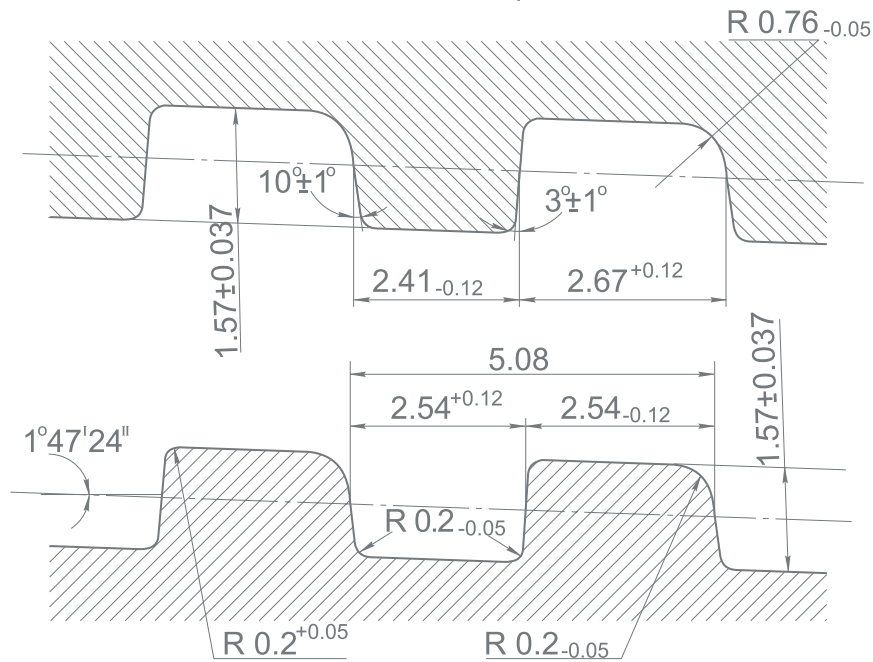
Size designation	Outside diameter		Wall thickness		Weight per length unit			Steel grade	Product specification level	Type of end-finish			
					PE		T&C			SC	LC	BC	
	in	mm	in	mm	lb/ft	kg/m	kg/m						
8 ⁵ / ₈	8.6	219.08	0.264	6.71	77.16	35.15	35.72	H40; J55	PSL-1	+			
			0.304	7.72	88.18	40.24	41.67			+			
			0.352	8.94	101.41	46.33	47.62			+	+	+	
			0.395	10.16	114.64	52.35	53.57			+	+	+	
10 ³ / ₄	10.8	273.05	0.279	7.09	101.41	46.50	48.74			+			
			0.350	8.89	125.66	57.91	60.27			+	+	+	
			0.400	10.16	143.30	65.87	67.71			+	+	+	
16	16.0	406.4	0.375	9.53	205.03	93.27	-			plain ends			
			0.438	11.13	238.10	108.49	-						
20	20.0	508.0	0.438	11.13	299.83	136.38	-						



GAS-TIGHT PREMIUM CONNECTION UPJ CASING – ISO 11960/API 5CT



5" - 9 5/8" 5 threads per inch



Sizes, masses, wall thickness:

Size designation	Outside diameter		Wall thickness		Weight		Steel grade
	in	mm	in	mm	lb/ft	kg/m	
5 1/2	5.500	139.70	0.275	6.98	15.50	23.07	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.304	7.72	17.00	25.30	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.361	9.17	20.00	29.76	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.415	10.54	23.00	34.23	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
6 5/8	6.625	168.28	0.288	7.32	20.00	29.76	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.352	8.94	24.00	35.72	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.417	10.59	28.00	41.67	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.475	12.06	32.00	47.62	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
7	7.000	177.80	0.317	8.05	23.00	34.23	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.362	9.19	26.00	38.69	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.408	10.36	29.00	43.16	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.453	11.51	32.00	47.62	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.498	12.65	35.00	52.09	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.540	13.72	38.00	56.55	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
9 5/8	9.625	244.48	0.352	8.94	36.00	53.58	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.395	10.03	40.00	59.53	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.435	11.05	43.50	64.74	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.472	11.99	47.00	69.95	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.545	13.84	53.50	79.62	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125
			0.595	15.11	58.40	86.91	H40, J55, K55, N80(1), N80(Q), R95, M65, L80(1), C90, T95, C110, P110, Q125

GOST 632-80

CASING THREADED AND COUPLED

Sizes, masses, wall thickness, grade and applicable end-finish

Size designation, mm	Outside diameter, mm	Wall thickness, mm	Weight per unit, kg/m	Type A				Type B				
				Steel grades				Steel grades				
				Short	Long	OTTM	OTTG	Short	Long	OTTM	OTTG	
114	114.3	6.04	16.09			Д, Е, Л, М		-	-	-	-	
		7.04	19.40			Д, Е, Л, М				Д, К, Е, Л, М		
		8.60	22.30			Д, Е, Л, М				Д, К, Е, Л, М		
140	139.7	6.20	20.40	Д	-	Д	-	Д, К, Е	-	-	-	
		7.00	22.90	Д	Д, Е, Л, М	Д, Е, Л, М	-	Д, К, Е	Д, К, Е	Д, К, Е	-	
		7.70	25.10	Д	Д, Е, Л, М	Д, Е, Л, М	-	Д, К, Е, Л	Д, К, Е, Л, М	Д, К, Е, Л, М	-	
		9.20	29.50	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		10.50	33.60	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
146	146.1	7.00	24.00	Д	Д, Е, Л, М	Д	-	Д, К, Е	Д, К, Е	Д, К, Е	-	
		7.70	26.20	Д	Д, Е, Л, М	Д, Е, Л, М	-	Д, К, Е	Д, К, Е	Д, К, Е, Л, М	-	
		8.50	28.80	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	-	
		9.50	32.00	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		10.70	35.70	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
168	168.3	7.30	29.00	Д	Д, Е	Д, Е	-	Д, К, Е, Л	-	-	-	
		8.00	31.60	Д, Е	Д, Е, Л	Д, Е, Л	-	Д, К, Е	Д, К, Е, Л	Д, К, Е, Л	-	
		8.90	35.10	Д	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л	Д, К, Е, Л, М	
		10.60	41.20	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		12.10	46.50	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
178	177.8	8.10	33.70	Д	Д, Е, Л	Д, Е, Л	Д, Е, Л	Д, К, Е, Л	Д, К, Е, Л	Д, К, Е, Л	-	
		9.20	38.20	Д	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		10.40	42.80	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		11.50	47.20	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		12.70	51.50	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		13.70	55.50	-	Е, Л, М	Е, Л, М	Е, Л, М	-	Е, Л, М	Е, Л, М	Е, Л, М	Е, Л, М
		15.00	60.80	-	Л, М	Л, М	Л, М	-	Л, М	Л, М	Л, М	Л, М
194	193.7	9.50	43.30	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		10.90	49.20	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		12.70	56.70	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		15.10	66.50	-	Л, М	Л, М	Л, М	-	Л, М	Л, М	Л, М	
219	219.1	7.70	40.20	Д	-	Д	-	Д, К, Е	-	Д, К, Е	-	
		8.90	46.30	Д	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	-	
		10.20	52.30	Д	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		11.40	58.50	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		12.70	64.60	-	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		14.20	71.50	-	Л, М	Л, М	Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
245	244.5	7.90	46.20	Д	-	Д	-	Д, К, Е	-	Д, К, Е	-	
		8.90	51.90	Д	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	-	
		10.00	58.00	Д	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		11.10	63.60	Д	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		12.00	68.70	Д	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
		13.80	78.70	Д	Д, Е, Л, М	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е, Л, М	
273	273.1	8.90	57.90	Д, Е, Л, М	-	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е	-	Д, К, Е, Л, М	-	
		10.20	65.90	Д, Е, Л, М	-	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	-	Д, К, Е, Л, М	Д, К, Е, Л, М	
		11.40	73.70	Д, Е, Л, М	-	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	-	Д, К, Е, Л, М	Д, К, Е, Л, М	
		12.60	80.80	Д, Е, Л, М	-	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	-	Д, К, Е, Л, М	Д, К, Е, Л, М	
		13.80	88.50	Д, Е, Л, М	-	Д, Е, Л, М	Д, Е, Л, М	Д, К, Е, Л, М	-	-	-	
299	298.5	8.50	60.50	Д	-	Д*	-	Д, К, Е	-	Д, К, Е	-	
		9.50	67.90	Д	-	Д	-	Д, К, Е, Л, М	-	Д, К, Е, Л, М	-	
		11.10	78.30	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, К, Е, Л, М	-	Д, К, Е, Л, М	-	
		12.40	87.60	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, К, Е, Л, М	-	Д, К, Е, Л, М	-	
		14.80	103.50	Е, Л, М	-	Е, Л, М	-	Д, К, Е, Л, М	-	-	-	
324	323.9	9.50	73.60	Д, Е, Л	-	Д, Е, Л	-	Д, К, Е	-	Д, К, Е, Л, М	-	
		11.00	84.80	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, К, Е, Л, М	-	Д, К, Е, Л, М	-	
		12.40	95.20	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, К, Е, Л, М	-	Д, К, Е, Л, М	-	
		14.00	106.90	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, К, Е, Л, М	-	-	-	
340	339.7	10.90	88.60	Д, Е, Л	-	Д, Е, Л	-	Д, Е, Л	-	Д, Е, Л	-	
		12.20	98.50	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, Е, Л, М	-	
		13.10	105.20	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, Е, Л, М	-	
		14.00	112.20	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, Е, Л, М	-	Д, Е, Л, М	-	
		15.40	123.50	Л, М	-	Л, М	-	Л, М	-	Л, М	-	



TUBING

API CT- 2011 TECHNICAL SPECIFICATIONS FOR TUBING

Sizes, masses, wall thickness, grade and applicable end-finish

Size designation	Outside diameter		Wall thickness		Weight per length unit				Steel grade	Type of end-finish
	in	mm	in	mm	Non-upset T&C		Ext. upset T&C			
					lb/ft	kg/m	lb/ft	kg/m		
2 3/8	2.38	60.32	0.19	4.83	4.60	6.85	4.70	6.99	H40, J55, N80, L80-1, P110	NU, EU
2 3/8	2.38	60.32	0.25	6.45	5.80	8.63	5.95	8.78	N80, L80-1, P110	NU, EU
2 7/8	2.88	73.02	0.22	5.51	6.43	9.57	6.50	9.67	H40, J55, N80, L80-1, P110	NU, EU
2 7/8	2.88	73.02	0.28	7.01	7.80	11.61	7.90	11.76	N80, L80-1, P110	NU, EU
3 1/2	3.50	88.90	0.22	5.49	7.70	11.46			H40, J55, N80, L80-1	NU
3-1/2	3.50	88.90	0.25	6.45	9.20	13.69	9.30	13.84	H40, J55, N80, L80-1, P110	NU, EU
3 1/2	3.50	88.90	0.29	7.34	10.20	15.18			H40, J55, N80, L80-1	NU
4	4.00	101.60	0.23	5.74	9.50	14.14			H40, J55, N80, L80-1	NU
4 1/2	4.50	114.30	0.27	6.88	12.60	18.75			H40, J55, N80, L80-1	NU

NU - non-upset threaded ends

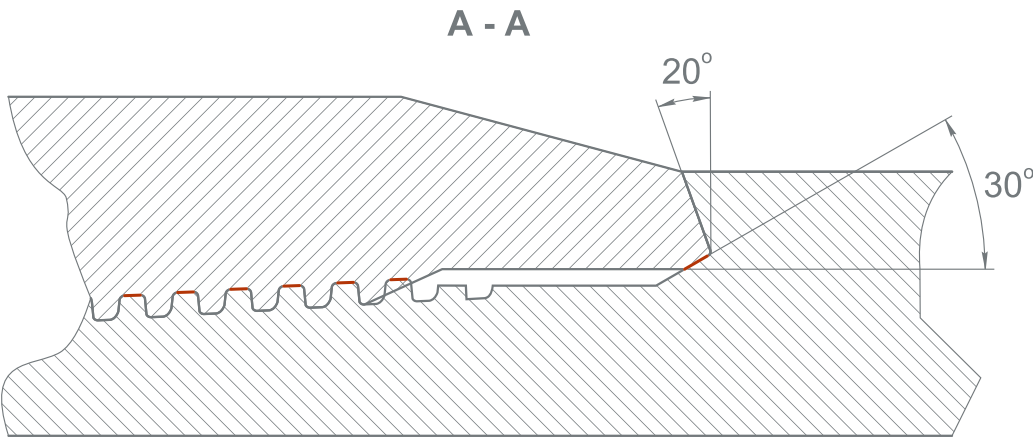
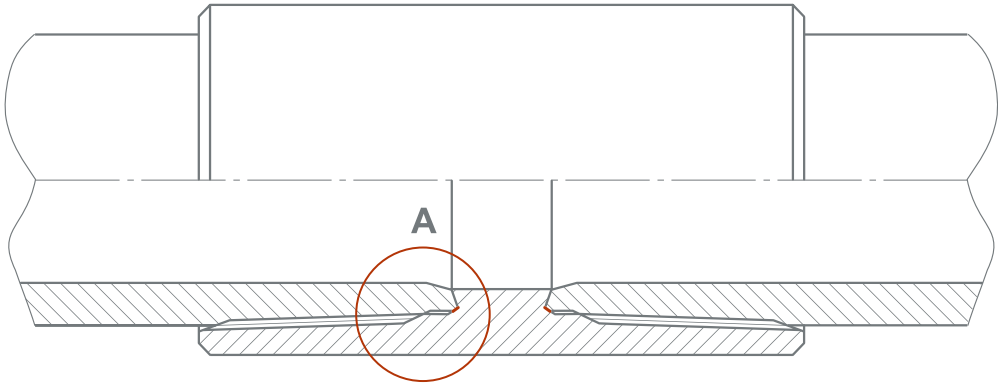
EU - upset threaded ends

NON-UPSET PLAIN-END TUBING (TYPE P):

Sizes, masses, wall thickness and grade

Size designation	Outside diameter		Wall thickness		Weight per length unit		Steel grade
	in	mm	in	mm	lb/ft	kg/m	
1.900	1.90	48.26	0.145	3.68	2.72	4.05	H40, J55, N80, L80-1
2 3/8	2.38	60.32	0.167	4.24	3.94	5.86	H40, J55, N80, L80-1
			0.190	4.83	4.44	6.61	H40, J55, N80, L80-1, P110
2 7/8	2.88	73.02	0.217	5.51	6.17	9.17	H40, J55, N80, L80-1, P110
			0.276	7.01	7.67	11.41	N80, L80-1, P110
3 1/2	3.50	88.9	0.216	5.49	7.58	11.29	H40, J55, N80, L80-1
			0.254	6.45	8.81	13.12	H40, J55, N80, L80-1, P110
			0.289	7.34	9.92	14.76	H40, J55, N80, L80-1
4	4.00	101.6	0.226	5.74	9.12	13.57	H40, J55, N80, L80-1
			0.262	6.65	10.47	15.57	H40, J55, N80, L80-1
4 1/2	4.50	114.3	0.271	6.88	12.25	18.23	H40, J55, N80, L80-1

**GAS-TIGHT PREMIUM CONNECTION UPJ
TUBING – ISO 11960/API 5CT**



GOST 633-80

TUBING THREADED AND COUPLED

Sizes, masses, wall thickness, grade and applicable end-finish

Size designation, mm	Outside diameter, mm	Wall thickness, mm	Weight per unit, kg/m	Steel grades and types of thread		
				NU (HKT)	EU (HKB)	Gas tight connection (HKM)
60	60.3	5.00	6.80	Д, К, Е,	Д, К, Е, Л, М	Д, К, Е
73	73.0	5.50	9.20	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е
		7.00	11.40			
89	88.9	6.50	13.20	Д, К, Е, Л, М	Д, К, Е, Л, М	Д, К, Е
114	114.3	7.00	18.50	Д, К, Е, Л, М	-	-



LINE PIPES

SPECIFICATION FOR LINE PIPES – API 5L/ISO 3183

Application: gas, water and oil transportation
 Welded highest steel grade X70/Service Annex H
 Seamless highest steel grade X80/Service Annex H, J
 Pipe dimensions and weight

Nominal size	Outside diameter		Wall thickness		Weight per length unit		Wweight class	Schedule	Pipe type	
	in	mm	in	mm	lb/ft	kg/m			Seamless	Welded
1.315	1.315	33.4	0.133	3.38	1.68	2.52	STD	40	•	
1.660	1.660	42.2	0.140	3.56	2.27	3.43	STD	40	•	
1.900	1.900	48.3	0.145	3.68	2.72	4.07	STD	40	•	
2	2.375	60.3	0.141	3.58	3.37	5.03			•	
			0.156	3.96	3.66	5.42	STD	40	•	
			0.172	4.37	4.05	6.07			•	
			0.188	4.78	4.40	6.57			•	
			0.218	5.54	5.03	7.43	XS	80	•	
2 1/2	2.875	73.0	0.156	3.96	4.53	6.81			•	
			0.172	4.37	4.97	7.44			•	
			0.188	4.78	5.40	8.07		30	•	
			0.203	5.16	5.80	8.69	STD	40	•	
			0.216	5.49	6.14	9.16			•	
			0.250	6.35	7.02	10.51			•	
			0.276	7.01	7.67	11.39	XS	80	•	
3	3.500	88.9	0.156	3.96	5.58	8.37			•	
			0.172	4.37	6.12	9.17			•	
			0.188	4.78	6.66	9.95		30	•	
			0.216	5.49	7.58	11.31	STD	40	•	
			0.250	6.35	8.69	13.02			•	
			0.281	7.14	9.67	14.32			•	
			0.300	7.62	10.26	15.24	XS	80	•	
3 1/2	4.000	101.6	0.156	3.96	6.41	9.63			•	
			0.172	4.37	7.04	10.55			•	
			0.188	4.78	7.66	11.46		30	•	
			0.226	5.74	9.12	13.48	STD		•	
			0.250	6.35	10.02	15.02			•	
			0.281	7.14	11.17	16.55			•	
			0.318	8.08	12.52	18.68	XS	80	•	
4	4.500	114.3	0.156	3.96	7.24	10.88			•	
			0.172	4.37	7.96	11.92			•	
			0.188	4.78	8.67	12.96		30	•	
			0.203	5.16	9.32	13.99			•	
			0.219	5.56	10.02	15.01			•	
			0.237	6.02	10.80	16.02	STD	40	•	
			0.250	6.35	11.36	17.03			•	
			0.281	7.14	12.67	18.77			•	
			0.337	8.56	14.98	22.42	XS	80	•	
			0.438	11.13	19.00	28.32		120	•	
5	5.563	141.3	0.258	6.55	14.63	21.92	STD	40	•	
			0.281	7.14	15.87	23.50			•	
			0.312	7.92	17.51	25.99			•	
			0.344	8.74	19.19	28.45			•	
			0.375	9.53	20.80	30.88	XS	80	•	
			0.500	12.70	27.06	40.28		120	•	
6	6.625	168.3	0.280	7.11	18.99	28.22	STD	40	•	
			0.312	7.92	21.06	31.25			•	
			0.344	8.74	23.10	34.24			•	
			0.375	9.53	25.05	37.20			•	
			0.432	10.97	28.60	42.67	XS	80	•	
			0.500	12.70	32.74	48.73			•	
			0.562	14.27	36.43	54.31		120	•	
			0.625	15.88	40.09	59.76			•	
			0.719	18.26	45.39	67.69		160	•	
			0.750	19.05	47.10	70.27			•	
			0.864	21.95	53.21	79.22	XXS		•	
			0.875	22.23	53.78	80.08			•	

Pipe dimensions and weight

Nominal size	Outside diameter		Wall thickness		Weight per length unit		Wheight class	Schedule	Pipe type	
	in	mm	in	mm	lb/ft	kg/m			Seamless	Welded
8	8.625	219.1	0.188	4.78	16.98	25.26				-
			0.203	5.16	18.28	27.43		20		-
			0.219	5.56	19.68	29.48		30		-
			0.250	6.35	22.38	33.57				-
			0.277	7.04	24.72	36.61	STD	40		-
			0.312	7.92	27.73	41.14				-
			0.322	8.18	28.58	42.65				-
			0.344	8.74	30.45	45.14		60		-
			0.375	9.53	33.07	49.10				-
			0.406	10.31	35.67	53.09	XS	80		-
			0.438	11.13	38.33	56.94				-
			0.500	12.70	43.43	64.64				-
			0.562	14.27	48.44	72.22		120		-
			0.625	15.88	53.45	79.67				-
			0.719	18.26	60.77	90.62		140		-
			0.750	19.05	63.14	94.20				-
			0.812	20.62	67.82	100.84	XXS	160		-
0.875	22.23	72.49	107.79				-			
0.906	23.01	74.69	111.27				-			
10	10.750	273.0	0.203	5.16	22.89	34.35				-
			0.219	5.56	24.65	36.94		20		-
			0.250	6.35	28.06	42.09				-
			0.279	7.09	31.23	46.57		30		-
			0.307	7.80	34.27	51.03				-
			0.344	8.74	38.27	56.72	STD	40		-
			0.365	9.27	40.52	60.50				-
			0.438	11.13	48.28	71.72	XS	60		-
			0.500	12.70	54.79	81.55				-
			0.562	14.27	61.21	91.26				-
			0.625	15.88	67.65	100.85		100		-
			0.719	18.26	77.10	114.99				-
			0.812	20.62	86.26	128.27				-
0.875	22.23	92.37	137.36				-			
0.938	23.83	98.39	146.32				-			
12	12.750	323.8	0.219	5.56	29.34	43.96		20		-
			0.250	6.35	33.41	50.11				-
			0.281	7.14	37.46	55.47				-
			0.312	7.92	41.48	61.56		30		-
			0.330	8.38	43.81	65.35				-
			0.344	8.74	45.62	67.62	STD			-
			0.375	9.53	49.61	73.65		40		-
			0.406	10.31	53.57	79.65				-
			0.438	11.13	57.65	85.62	XS			-
			0.500	12.70	65.48	97.46		60		-
			0.562	14.27	73.22	109.18				-
			0.625	15.88	81.01	120.76		80		-
			0.688	17.48	88.71	132.23				-
			0.750	19.05	96.21	143.56				-
0.812	20.62	103.63	154.08				-			
0.938	23.83	118.44	176.13				-			
14	14.000	355.6	0.219	5.56	32.26	48.33		10		-
			0.250	6.35	36.75	55.11				-
			0.281	7.14	41.21	61.02		20		-
			0.312	7.92	45.65	67.74				-
			0.344	8.74	50.22	74.42	STD	30		-
			0.375	9.53	54.62	81.08				-
			0.406	10.31	59.00	87.71		10		-
16	16.000	406.4	0.250	6.35	42.09	63.13				-
			0.281	7.14	47.22	69.91		20		-
			0.312	7.92	52.32	77.63				-
			0.344	8.74	57.57	85.32	STD	30		-
			0.375	9.53	62.64	92.98				-
0.406	10.31	67.60	100.60		10		-			
20	20.000	508.0	0.250	6.35	52.78	79.16				-
			0.281	7.14	59.23	87.70				-
			0.312	7.92	65.66	97.43				-
			0.344	8.74	72.28	107.12	STD	20		-
			0.375	9.53	78.67	116.78				-
0.406	10.31	85.04	126.41				-			

SPECIFICATION FOR LINE PIPES - EN 10208-1,2

Application: gas, water and oil transportation

Seamless line pipes

Pipe dimensions and weight

Outside diameter, mm	Weight per length unit, kg/m, wall thickness, mm																	Steel grade	
	3.6	4.0	4.5	5.0	5.6	6.3	7.1	8.0	8.8	10.0	11.0	12.5	14.2	16.0	17.5	20.0	22.2	EN 10208-1	EN 10208-2
33.7	2.67																	L210GA- L415GA	L245NB- L415NB
42.4	3.44																		
48.3	3.97																		
60.3	5.03	5.55	6.19	6.82	7.55														
73.0		6.81	7.60	8.38	9.31	10.36	11.54												
88.9		8.38	9.37	10.35	11.50	12.83	14.32	15.96											
101.6		9.63	10.78	11.91	13.26	14.81	16.55	18.47											
114.3		10.88	12.19	13.48	15.01	16.78	18.77	20.97	22.90	25.72	28.02								
168.3							28.23	31.63	34.61	39.04	42.67	48.03	53.96	60.10	65.08	73.15			
219.1						33.06	37.12	41.65	45.64	51.57	56.45	63.69	71.75	80.14	87.01	98.20	107.80		
273.0							46.56	52.28	57.34	64.86	71.07	80.30	90.63	101.41	110.27	124.79	137.31		
323.9								62.32	68.38	77.41	84.88	95.99	108.45	121.49	132.23	149.89	165.18		

Welded line pipes

Pipe dimensions and weight

Outside diameter, mm	Weight per length unit, kg/m, wall thickness, mm								Steel grade	
	4.50	5.00	5.60	6.30	7.10	8.0	8.80	10.0	EN 10208-1	EN 10208-2
219.1	23.82	26.40	29.50	33.10	37.12	41.65	45.64	51.57	L210GA- L485GA	L245NB/MB- L485NB/MB
273.0		33.05	36.90	41.40	46.60	52.30	57.30	64.86		
323.9			43.96	49.30	55.50	62.30	68.40	77.41		
355.6			48.30	54.30	61.00	68.60	75.30	85.23		
406.4				62.20	69.90	78.60	86.30	97.80		
508.0				77.94	87.70	98.64	108.30	122.81		



POLYETHYLENE COATED PIPES

DIN 30670

POLYETHYLENE COATING ON STEEL PIPES AND FITTINGS EXTERNAL

Coating execution:

N – normal execution (at temperatures of up to 50 °C);
S – special execution (at temperatures of up to 70 °C).

Coating thickness:

Pipe nominal outside diameter, mm	Coating thickness, at least, mm	
	Normal thickness (n)	Reinforced thickness (v)
From 100 to 250 inclusive	2.0	2.7
From 250 to 500 inclusive	2.2	2.9
From 500 to 530 inclusive	2.5	3.2

Pipe length: 10-12 m

Coating requirements:

Coating characteristics	Norm	
	Execution type	
	Normal	Special
Dielectric continuity, kV, no less than	Lack of electric current in 25 kV	
Impact strength of (23±2) °C, J but no less, for the tubes in diameter: - 200 mm and over - up to 200 mm	5 4.25	5 4.25
Adherence of coating to steel l/cm, no less than temperature: - (20±5) °C - (50±5) °C	35 15	35 25



EN ISO 21809-2011

EXTERNAL THREE-LAYER POLYETHYLENE COATING

Coating thickness:

Weight of 1 meter of pipe Pm/m (kg/m)	Total coating thickness, at least, mm					
	Class A1	Class A2	Class A3	Class B1	Class B2	Class B3
Pm ≤ 15	1.8	2.1	2.6	1.3	1.8	2.3
15 < Pm ≤ 50	2.0	2.4	3.0	1.5	2.1	2.7
50 < Pm ≤ 130	2.4	2.8	3.5	1.8	2.5	3.1

Coating type:

Coating classes:

Class A – used for application at pipeline service temperatures from minus 20 °C to plus 60 °C.

Class B – used for application at pipeline service temperatures from minus 40 °C to plus 80 °C.

Acceptance testing of pipes with coating:

- external appearance of coating check;
- length measuring of bare ends;
- taper angle measuring coating to the pipe's body;
- dielectric coating integrity testing;
- thickness of coating testing;
- strength test of coating with the impact up to (23±3) °C;

Peel force control:

Class A – at temperatures of plus 23 °C and plus 60 °C;

Class B – at temperatures of plus 23 °C and plus 80 °C;

- cathodic disbondment test;
- hot water coating test.



EN 10288

EXTERNAL TWO-LAYER POLYETHYLENE COATING

Coating thickness:

Composition of the coating	Tube nominal outside diameter, mm	Coating thickness class, mm, at least		
		1	2	3
Two-layer polyethylene coating	Up to 114.3 inclusive	1.5	1.8	2.5
	From 114 to 273 inclusive	1.8	2.0	2.7
	From 273 to 508 inclusive	2.0	2.2	2.9
	From 508 to 762 inclusive	2.2	2.5	3.2

Coating type:

Type 1 – at service temperatures up to plus 60 °C;
Type 2 – at service temperatures up to plus 30 °C;

Acceptance testing of pipes with coating:

- external appearance of coating check;
- length measuring of bare ends;
- taper angle measuring coating to the pipe's body;
- dielectric coating integrity testing;
- thickness of coating testing;
- strength test of coating with the impact up to (20 ± 5) °C;
- peel force control at temperatures of plus (23 ± 2) °C and plus (60 ± 2) °C.



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